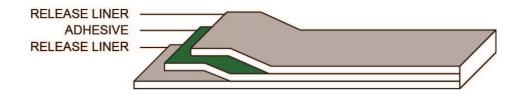
Product Information Sheet ARcare® 92524



ARcare® 92524 is an acrylic, optically clear, pressure-sensitive adhesive transfer film protected by two polyester liners.

PRODUCT APPLICATIONS

The typical use for this product is as a general laminating adhesive for glass mounting and screen protection. It is not intended for use in contact with ITO surfaces or applications where corrosion is a concern.



FEATURES AND BENEFITS

- Optically clear acrylic adhesive
- Virtually defect free bonding
- Environmentally durable resists temperature extremes, humidity and UV light
- Easy, mess-free processing and bonding
- Performs well when laminated to plastics such as PMMA or PC

Product Construction					
	Typical Values*		Description		
Liner thickness	2.0 mil	51 μm	Clear polyester liner – easy release		
Adhesive thickness	1.0 mil	25 μm	AS-200 optically clear acrylic adhesive		
Liner thickness	2.0 mil	51 μm	Clear polyester liner – medium release		
Total thickness	1.0 mil	25 μm	(Excluding liner)		

^{*}All stated values are nominal and should only be used as a guide for selection. They are not specifications.

SAFETY DATA

The adhesive passed cytotoxicity tests conducted by an independent laboratory. Additional safety information is available upon request.

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Technical Properties			
Attribute*	Typical Values*		Test Method*
Peel adhesion to Stainless Steel	~50 oz/inch	~13.9 N/25mm	180 degrees, 12 ipm, 1 hr dwell
Peel adhesion to Glass	~50 oz/inch	~13.9 N/25mm	180 degrees, 12 ipm, 1 hr dwell
Peel adhesion to Polycarbonate	~38 oz/inch	~10.7 N/25mm	180 degrees, 12 ipm, 1 hr dwell
Release of polyester liner (1)	~12 g/2"		180 degrees, 300 ipm
Release of polyester liner (2)	~75 g/2"		180 degrees, 300 ipm
Optical properties	T >99%, C >98%, H <0.5%		Transmission, Clarity, Haze
Refractive index	1.47		ART 15131
Recommended storage of	70°F ± 20°F	21°C ± 11°C	
unconverted product	50% ± 20% RH	50% ± 20% RH	
Shelf life of unconverted product	Not to	exceed two years from	m date of manufacture

^{*}All stated values are nominal and should only be used as a guide for selection. They are not specifications.

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Note: The information contained on this data sheet is based upon test results of limited quantities of this material and may be modified by Adhesives Research following additional production experience and evaluation. This data should not be used in preparing specifications. Products identified as developmental may be subject to modification by Adhesives Research, loc

APPLICATION AND STORAGE OF PRESSURE-SENSITIVE ADHESIVE TAPES

Pressure-sensitive adhesive tapes function as a mechanical product; however, the adhesive itself is a chemical composition that can be sensitive to environmental conditions. A purchaser of pressure-sensitive adhesive products should be aware of the shelf life of each product and not purchase more than it can use before the expiration date. Shipping and storage conditions affect shelf life. The optimum storage temperature is 70 °F (21 °C). Cool, dry storage is recommended.

For best results...

- 1) The surfaces you wish to bond should be clean and free of oil, moisture and dust. If the surface temperature is below 40°F, it may be difficult to achieve a proper bond.
- 2) Do not use a pressure-sensitive adhesive product where it will be exposed to temperatures lower or higher than those designated for each product. Heat can destroy the effectiveness of the bond and extreme cold can cause the adhesive to harden and not adhere properly.
- 3) When the tape is applied, use firm hand or lamination pressure to achieve contact between the adhesive and the surface to which it is applied. Hand rollers or nip rollers may be needed for certain products or applications.

Consult your AR sales representative if you need additional information.

THIS IS NOT AN OFFER

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North America – Headquarters Adhesives Research, Inc.

400 Seaks Run Road Glen Rock, PA 17327 Phone: +1 (717) 235-7979 Toll-free: +1 (800) 445-6240 Fax: +1 (717) 235-8320

Europe

Adhesives Research Ireland, Ltd. Raheen Business Park Raheen, Limerick V94 VH22 Ireland Phone: +353 61 300 300 Fax: +353 61 300 700

China

Adhesives Research China Co., Ltd. Room 2710-2711, Building B Far Glory International Square No. 317 Xianxia Road Shanghai, China 200051 Phone: +86 (21) 6150 4358 Fax: +86 21 6278 5576

Singapore

Adhesives Research PTE Ltd. 1 Paya Lebar Link #04-01 Paya Lebar Quarter 1 Singapore 408533 Phone: +65 6955 8528 Fax: +65 6777 7261