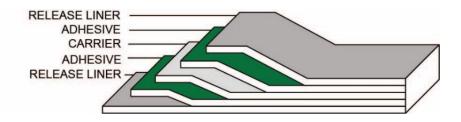


ARcare[®] 92660 is a white, double sided tape with a medical grade adhesive and two polyester release liners.

PRODUCT APPLICATIONS

The typical use for this product is in microfluidic devices used in Point of Care (POC) testing and other diagnostic applications. This rigid construction provides excellent stability during die cutting.



FEATURES AND BENEFITS

- Excellent tack and shear
- Excellent adhesion to high and low surface energy substrates
- Stable with chemical reagents
- Good temperature resistance
- Non-migratory adhesive

Product Construction					
	Typical Values*		Description		
Liner thickness	2.0 mil	51 µm	S/F, clear PET release liner		
Adhesive thickness	1.5 mil	38 µm	Acrylic adhesive		
Carrier	7.0 mil	178 µm	White polyester film		
Adhesive thickness	1.5 mil	38 µm	Acrylic adhesive		
Liner thickness	2.0 mil	51 µm	S/F, clear PET release liner		
Total thickness	10.0 mil	254 μm	(Excluding liners)		

*All stated values are nominal and should only be used as a guide for selection. They are not specifications.

SAFETY DATA

AS-203 is a medical grade adhesive. The adhesive passed cytotoxicity and primary skin irritation tests conducted by an independent laboratory. Additional safety information is available upon request.

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Technical Properties					
Attribute*	Typical Values*		Test Method*		
Peel adhesion on stainless steel (both sides)	85 oz/inch	23.4 N/25mm	180 degrees, 12 ipm, 5 min. dwell		
Liner release (both sides)	45 g/2"		180 degrees, 300 ipm		
Recommended storage of unconverted product	70°F ± 20°F 50% ± 20% RH	21°C ± 11°C 50% ± 20% RH			
Shelf life of unconverted product	Not to exceed one year from date of manufacture				

*All stated values are nominal and should only be used as a guide for selection. They are not specifications.

Note: The information contained on this data sheet is based upon test results of limited quantities of this material and may be modified by Adhesives Research following additional production experience and evaluation. This data should not be used in preparing specifications. Products identified as developmental may be subject to modification by Adhesives Research, lnc.

APPLICATION AND STORAGE OF PRESSURE-SENSITIVE ADHESIVE TAPES

Pressure-sensitive adhesive tapes function as a mechanical product; however, the adhesive itself is a chemical composition that can be sensitive to environmental conditions. A purchaser of pressure-sensitive adhesive products should be aware of the shelf life of each product and not purchase more than it can use before the expiration date. Shipping and storage conditions affect shelf life. The optimum storage temperature is 70 °F (21 °C). Cool, dry storage is recommended.

For best results...

- 1) The surfaces you wish to bond should be clean and free of oil, moisture and dust. If the surface temperature is below 40°F, it may be difficult to achieve a proper bond.
- 2) Do not use a pressure-sensitive adhesive product where it will be exposed to temperatures lower or higher than those designated for each product. Heat can destroy the effectiveness of the bond and extreme cold can cause the adhesive to harden and not adhere properly.
- 3) When the tape is applied, use firm hand or lamination pressure to achieve contact between the adhesive and the surface to which it is applied. Hand rollers or nip rollers may be needed for certain products or applications.

Consult your AR sales representative if you need additional information.

THIS IS NOT AN OFFER

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AR limits the purchaser's remedies in the event of a breach of any warranty. The purchaser's exclusive remedy and AR's obligations for a breach of any warranty shall be as set forth in the Sales Order Acknowledgment.

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