

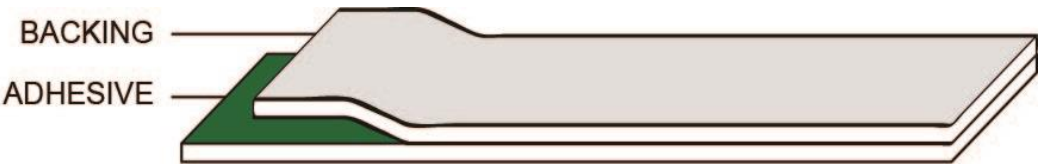
Product Information Sheet
ARclad® 94485



ARclad® 94485 is a brown, self-wound, single-coated tape with an aggressive rubber-based adhesive.

PRODUCT APPLICATIONS

The typical use for this product is as a heavy duty flatback splicing tape for butt splicing, core starting, and tail tabbing.



FEATURES AND BENEFITS

- Bonds to a variety of substrates
- High strength paper backing that can be torn by hand
- Moisture resistant

Product Construction			
	Typical Values*		Description
Backing thickness	6.0 mil	152 µm	Brown flatback paper
Adhesive thickness	1.7 mil	43 µm	Rubber adhesive
Total thickness	7.7 mil	195 µm	

*All stated values are nominal and should only be used as a guide for selection. They are not specifications.

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Technical Properties			
Attribute*	Typical Values*		Test Method*
Peel adhesion on stainless steel (180°, 12 in/min, 5 min dwell)	60 oz/in	16.7 N/25.4 mm	ASTM D3330
Recommended storage of unconverted product	70°F ± 20°F 50% ± 20% RH	21°C ± 11°C 50% ± 20% RH	
Shelf life of unconverted product	Not to exceed twelve months from date of manufacture		

*All stated values are nominal and should only be used as a guide for selection. They are not specifications.

Note: The information contained on this data sheet is based upon test results of limited quantities of this material and may be modified by Adhesives Research following additional production experience and evaluation. This data should not be used in preparing specifications. Products identified as developmental may be subject to modification by Adhesives Research, Inc.

APPLICATION AND STORAGE OF PRESSURE-SENSITIVE ADHESIVE TAPES

Pressure-sensitive adhesive tapes function as a mechanical product; however, the adhesive itself is a chemical composition that can be sensitive to environmental conditions. A purchaser of pressure-sensitive adhesive products should be aware of the shelf life of each product and not purchase more than it can use before the expiration date. Shipping and storage conditions affect shelf life. The optimum storage temperature is 70 °F (21 °C). Cool, dry storage is recommended.

For best results...

- 1) The surfaces you wish to bond should be clean and free of oil, moisture and dust. If the surface temperature is below 40°F, it may be difficult to achieve a proper bond.
- 2) Do not use a pressure-sensitive adhesive product where it will be exposed to temperatures lower or higher than those designated for each product. Heat can destroy the effectiveness of the bond and extreme cold can cause the adhesive to harden and not adhere properly.
- 3) When the tape is applied, use firm hand or lamination pressure to achieve contact between the adhesive and the surface to which it is applied. Hand rollers or nip rollers may be needed for certain products or applications.

Consult your AR sales representative if you need additional information.

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